

manufacturing products

maintenance products
TECHNICAL DATA SHEET



Description

Superfast Aqua Epoxy Putty Stick is a fast-setting, fibreglass-reinforced polymer compound which has been specifically formulated to adhere to surfaces exposed to damp, wet or underwater (salt or fresh) conditions. It bonds to many surfaces including fibreglass, concrete, ceramic. many plastics, metal, wood and glass. The water-resistant properties of Superfast Aqua allow long-lasting repairs to be made to boats, ponds, aquariums, swimming pools, spas and hot tubs.

Each handy stick contains pre-measured portions of activator and base throughout – no measuring or mixing tools are necessary. As the epoxy is mixed, the two contrasting colours blend into one colour to indicate complete mixing. Superfast Aqua has a fading green dye with the cured putty setting to a white colour. The consistency eliminates drips and runs, facilitates adhesion to the substrate, and allows the material to be shaped and formed as needed before curing begins. Once cured, it can be tapped, drilled, screwed, sawed, machined, ground, filed, or painted. It is non-rusting and will not corrode.

Suitable for interior or exterior use, it is resistant to water, chemicals, and temperature extremes. Superfast Aqua contains no solvents or VOC's. It is non-flammable and releases no noxious fumes. It will not shrink or pull away. The unused portion stays fresh for future use when saved in its original package.

Superfast Aqua has a work life of approximately 15 minutes. Within 20-30 minutes it will harden and form a cohesive bond. After 1 hour, the system can be put back into service.

Technical Data

Minimum shelf life (months @ 24°C,)		
Lap shear tensile strength (Mpa) On fibreglass 3.4 On steel 6.2 Compressive strength (MPa) 83 Density (gm/cm³, lb/gal) 1.9, 15.8 Shrinkage (%) 1.19, 15.8 Shrinkage (%) 1.10 Electrical resistance (megohms) 30,000 Dielectric strength (volts/mil) 300 Upper temperature limit Continuous (°C) 120 Intermittent (°C) 150 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Minimum shelf life (months @ 24°C,)	.24
Lap shear tensile strength (Mpa) On fibreglass 3.4 On steel 6.2 Compressive strength (MPa) 83 Density (gm/cm³, lb/gal) 1.9, 15.8 Shrinkage (%) 1.19, 15.8 Shrinkage (%) 1.10 Electrical resistance (megohms) 30,000 Dielectric strength (volts/mil) 300 Upper temperature limit Continuous (°C) 120 Intermittent (°C) 150 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Shore D hardness (full cure, 24 hrs.)	.75
On steel 6.2 Compressive strength (MPa) 6.2 Compressive strength (MPa) 6.2 Density (gm/cm³, lb/gal) 7.9, 15.8 Shrinkage (%) 7.1 Non-volatile content (%) 7.0 Electrical resistance (megohms) 7.0 Dielectric strength (volts/mil) 7.0 Dielectric strength (volts/mil) 7.0 Upper temperature limit Continuous (°C) 7.0 Intermittent (°C) 7.0 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Lap shear tensile strength (Mpa)	
Compressive strength (MPa)	On fibreglass	.3.4
Density (gm/cm³, Ib/gal) 1.9, 15.8 Shrinkage (%) <1 Non-volatile content (%) 100 Electrical resistance (megohms) 30,000 Dielectric strength (volts/mil) 300 Upper temperature limit 120 Intermittent (°C) 150 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	On steel	.6.2
Density (gm/cm³, Ib/gal) 1.9, 15.8 Shrinkage (%) <1 Non-volatile content (%) 100 Electrical resistance (megohms) 30,000 Dielectric strength (volts/mil) 300 Upper temperature limit 120 Intermittent (°C) 150 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Compressive strength (MPa)	.83
Shrinkage (%) <1 Non-volatile content (%) 100 Electrical resistance (megohms) 30,000 Dielectric strength (volts/mil) 300 Upper temperature limit 300 Continuous (°C) 120 Intermittent (°C) 150 Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids		
Electrical resistance (megohms)		
Dielectric strength (volts/mil)		
Upper temperature limit Continuous (°C)	Electrical resistance (megohms)	.30,000
Upper temperature limit Continuous (°C)	Dielectric strength (volts/mil)	.300
Intermittent (°C)		
Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Continuous (°C)	.120
Chemical resistance Resistant to hydrocarbons, ketones, alcohols, esters, halocarbons, aqueous salt solutions and dilute acids	Intermittent (°C)	.150
halocarbons, aqueous salt solutions and dilute acids		



Storage

Superfast Aqua should be stored out of direct sunlight in dry, frost free conditions of temperatures between 5°C and 20°C. Under such conditions shelf life will be 18 months from the date of manufacture.

Presentation

Superfast Aqua is supplied in a stick form wrapped in a clear release film. The stick has a nominal 22mm diameter, is 175mm in length and weighs 114g.

Health & Safety Use

Superfast Aqua consists of epoxy resins and hardener systems, which are currently classified as hazardous materials. Wear rubber or plastic coated gloves.

Whilst all reasonable care is taken in compiling technical data on the Company's products, all recommendations or suggestions regarding the use of such products are made without guarantee, since the conditions of use are beyond the control of the Company. It is the customer's responsibility to satisfy themselves that each product is fit for the purpose for which they intend to use it, that the actual conditions of use are suitable and that in the light of our continual research and development programme the information relating to each product has not been superseded.

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